

TMC HALLCREST

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TECHNICAL DATA SHEET

1. IDENTIFICATION MC153-14

2. INITIAL COLOUR Plum PAINT TYPE MULTI CHANGE

3. A COLOUR CHANGE CAN BE DETERMINED AFTER 10 MINUTES HEATING @ 153

4. ESTIMATED HIGHEST TEMPERATURE THE PAINT CAN BE SUBJECTED TO WITHOUT A COLOUR CHANGE 120

5. TECHNICAL DETAILS

Vehicle Type :	Acrylic
Coverage	6
Solvent	PMA
Average Drying Time	1st Coat touch dry in 15 -50 minutes. Allow minimum of 20 minutes before test.
Weathering	This paint has good weathering resistance and may be used in arduous environments.
Flash Point (Pensky - Martin Closed Cup):	32 °C
%Solids by Weight	57%

6. APPLICATION DETAILS

Apply to a blast cleaned and de-greased surface, no primer is necessary. Apply one coat, allowing to touch dry to 15-30 minutes.
Best thermal mapping is achieved by an even coat of paint. The preferred application method is spraying.
The paint may be thinned to spraying viscosity by the further addition of thinners.

Removal of the paint can be achieved by using solvents or an abrasive disc.

7. COLOUR CHANGES: INITIAL COLOUR Plum

1	PURPLE
2	VIOLET
3	MEDIUM VIOLET
4	GREY
5	WARM GREY
6	LIGHT GREY
7	LILAC GREY
8	PALE PURPLE
9	MAUVE
10	VIOLET GREY
11	VIOLET BLUE
12	VIOLET
13	MATT BLACK
14	MATT GLAZE
15	FULL GLAZE

Information in this Product Data Sheet is compiled from our general experience and data obtained from various technical publications. While we believe that the information provided herein is accurate at the date hereof, no responsibility for its completeness or accuracy can be assumed. Tests at TMC are carried out under controlled laboratory conditions. The user should test and verify the paint works in their particular application. Information is given in good faith, but without commitment as conditions vary in every case. The information is provided solely for consideration, investigation and verification by the user. TMC do not except any liability for any loss, damage or injury resulting from its use (except as required by law). Please refer to the Material Safety Data Sheet before using products to ensure safe handling.

MC153-14 THERMAL INDICATING PAINT

DEFINITION

- A** PLUM (original colour)
- B** PURPLE
- C** VIOLET
- D** MEDIUM VIOLET
- E** GREY
- F** WARM GREY
- G** LIGHT GREY
- H** LILAC GREY
- I** PALE PURPLE
- J** MAUVE
- K** VIOLET GREY
- L** VIOLET BLUE
- M** VIOLET
- N** MATT BLACK
- O** MATT GLAZE
- P** FULL GLAZE

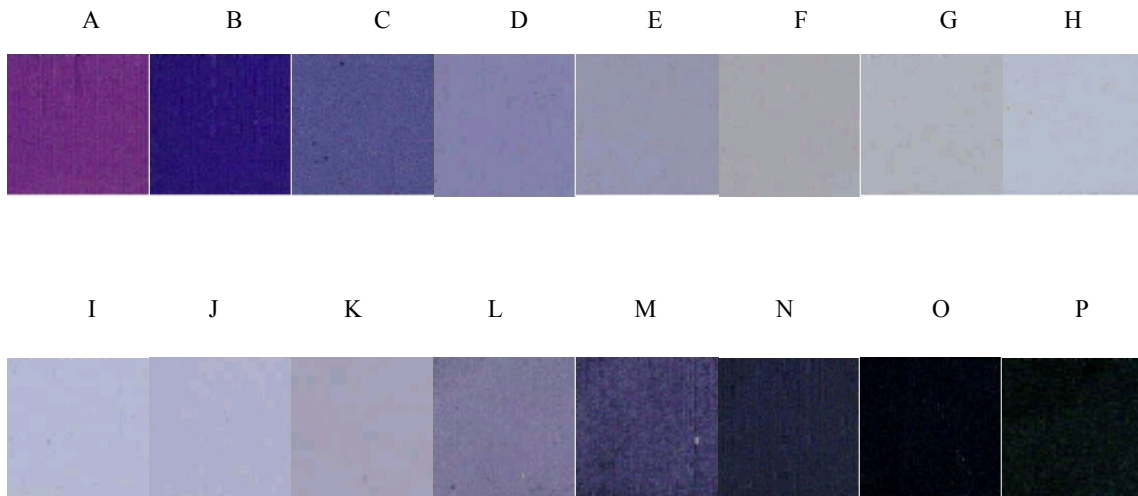


Table of temperature and colour density for each colour transition

		A	B	C	D	E	F	G	H
5min	°C	<160	160	250	300	360	500	600	650
	Density	1.20M	1.40C	0.97C	0.72C	0.65M	0.55V	0.47V	0.44C

		I	J	K	L	M	N	O	P
5min	°C	750	880	900	980	1000	1010	1080	1240
	Density	0.47C	0.53C	0.55C	0.69C	1.26C	1.29C	1.75C	1.55V

Colour Density: The spectral density of the paint after heating, measured with an X-Rite spectrodensitometer

Colour Density Prefix: The spectral density prefix from the spectrodensitometer. There are four prefixes:
C = Cyan ; M = Magenta ; V = Violet; Y= Yellow