### TMC HALLCREST

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**TECHNICAL DATA SHEET** 

1. IDENTIFICATION MC215-6



2.INITIAL COLOUR	Mauve	PAINT TYPE	MULTI CHANGE	
3.A COLOUR CHANG	SE CAN BE DETERMINED	AFTER 10 MINUTE	S HEATING @	215
4.ESTIMATED HIGHE TO WITHOUT A COL	170			

**5. TECHNICAL DETAILS** 

Acrylic Vehicle Type: 6 Coverage

**PMA** Solvent

1st Coat touch dry in 15 -50 minutes. Allow minmum of 20 minutes before test. Average Drying Time

Weathering This paint has good weathering resistance and may be used in arduous

environments. ٥С

Flash Point (Pensky -

Martin Closed Cup):

36

%Solids by Weight

38%

## 6. APPLICATION DETAILS

Apply to a blast cleaned and de-greased surface, no primer is necessary. Apply one coat, allowing to touch dry to 15-30 minutes.

Best thermal mapping is achieved by an even coat of paint. The preferred application method is spraying. The paint may be thinned to spraying viscosity by the further addition of thinners.

Removal of the paint can be achieved by using solvents or an abrasive disc.

#### **INITIAL COLOUR** Mauve 7. COLOUR CHANGES:

1	PINK	
2	CREAM	
3	BLUE	
4	GREY	
5	MATT BLACK	
6	GLAZE	

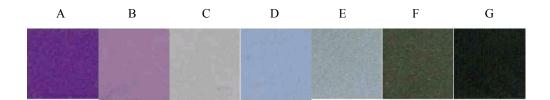
Information in this Product Data Sheet is compiled from our general experience and data obtained from various technical publications. While we believe that the information provided herein is accurate at the date hereof, no responsibility for its completeness or accuracy can be assumed. Tests at TMC are carried out under controlled laboratory conditions. The user should test and verify the paint works in their particular application. Information is given in good faith, but without commitment as conditions vary in every case. The information is provided solely for consideration, investigation and verification by the user. TMC do not except any liability for any loss, damage or injury resulting from its use (except as required by law).

Please refer to the Material Safety Data Sheet before using products to ensure safe handling.

# MC215-6 THERMAL INDICATING PAINT

# **DEFINITION**

- **A** PURPLE (original colour)
- B PINK
- C CREAM
- **D** BLUE
- E GREY
- F MATT BLACK
- **G** GLAZE



## Table of temperature and colour density for each colour transition

			A	В	C	D	$\mathbf{E}$	F	G
	5min	°C	<390	390	490	610	890	1020	1050
		Density	1.18M	0.78M	0.47V	0.64C	0.84C	1.23V	1.27V

Colour Density: The spectral density of the paint after heating, measured

with an X-Rite spectrodensitometer

Colour Density Prefix: The spectral density prefix from the spectrodensitometer.

There are four prefixes:

C = Cyan; M = Magenta; V = Violet; Y= Yellow